

## Part 1. First steps

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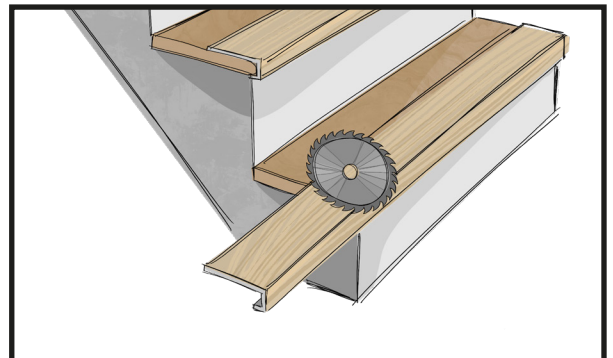
### 1) Clean the Staircase.

Make sure you clean your Stairs from all dust, dirt and debris. All stair surfaces must be flat, stable and properly prepared to install the new **Custom-Made Steps**.



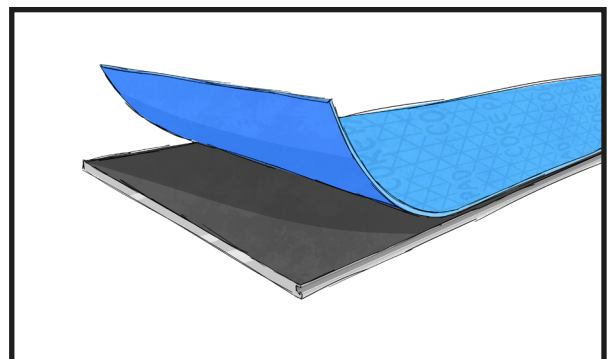
### 2) Measure and cut.

Measure each Stair width and cut your **Custom-Made Steps** to fit and cover the entire existing step.



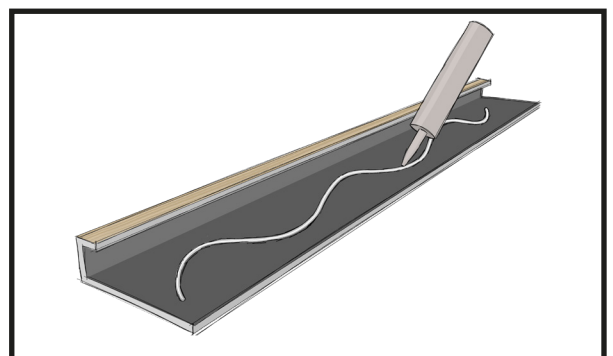
### 3) Remove padding.

If the flooring of your choice has a padding attached, remove it to make sure you glue the **Custom-Made Step** and the Filling Planks correctly to the subfloor and not just the padding.



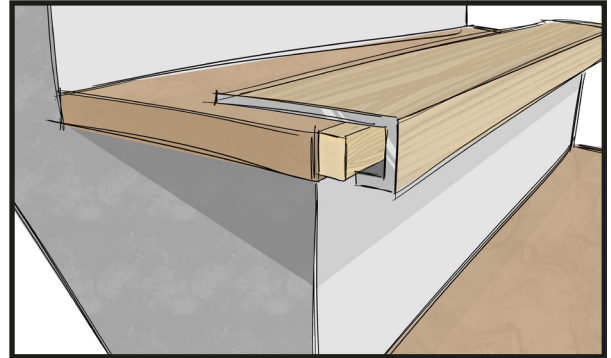
### 4) Apply adhesive.

Apply construction Adhesive (we recommend Gorilla) to the underside of your **Custom-Made Step**.



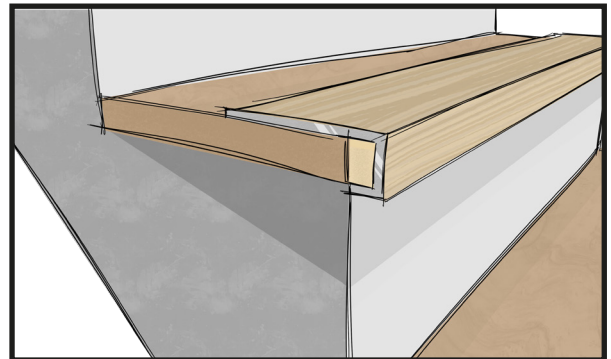
**5) Fill any gaps between the original Stair and the Custom-Made Step.**

If the original Staircase doesn't have a Nose, fill the gap that is left with a strip of plywood, liquid nails to make your **Custom-Made Step** secure and give it the necessary support.



**6) Place your Custom-Made Step on the stair.**

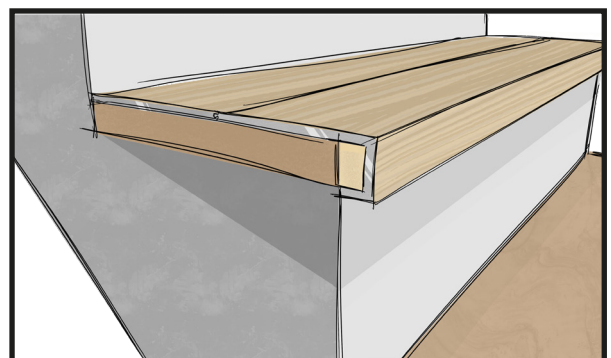
Carefully position your **Custom-Made Step** onto the Stair and press down firmly alongside the entire Step to make sure it is in contact with the Stair. We highly recommend to apply weight for 24 hours.



**7) If installing Returns, see Part 2 of the Custom-Made Steps Handbook.**

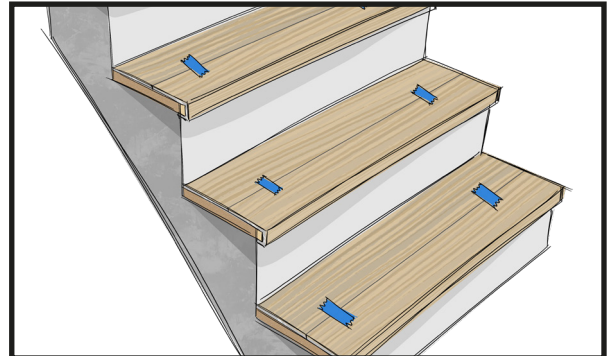
**8) Install a Filling Plank.**

Put painter's tape on the edges of the **Custom-Made Steps** and the Filling Planks to secure them together.



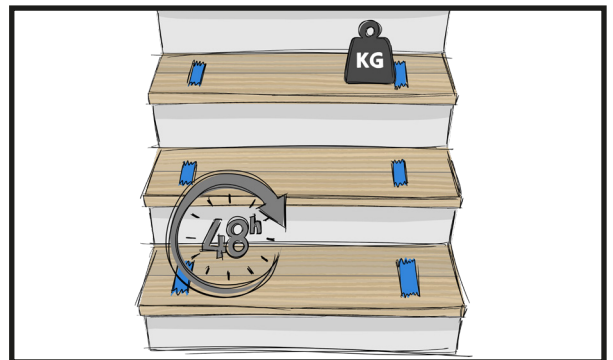
### 9) Secure your Custom-Made Steps.

Put painter's tape on the edges of the **Custom-Made Steps** and the Filling Planks to secure them together.



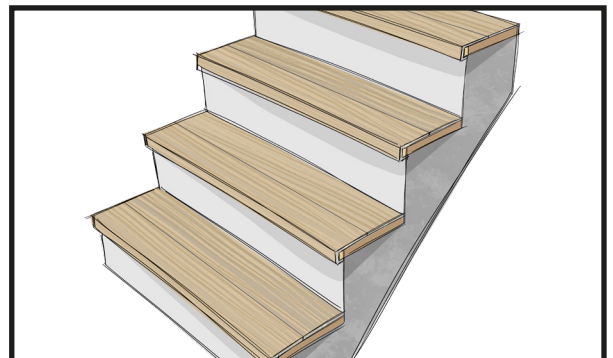
### 10) Let adhesive cure for 48 hours.

Let the adhesive cure for at least 4 hours before any walking on it with weight as a pressure agent. Wait 48 hours for full traffic exposure.



### 11) Finish installation.

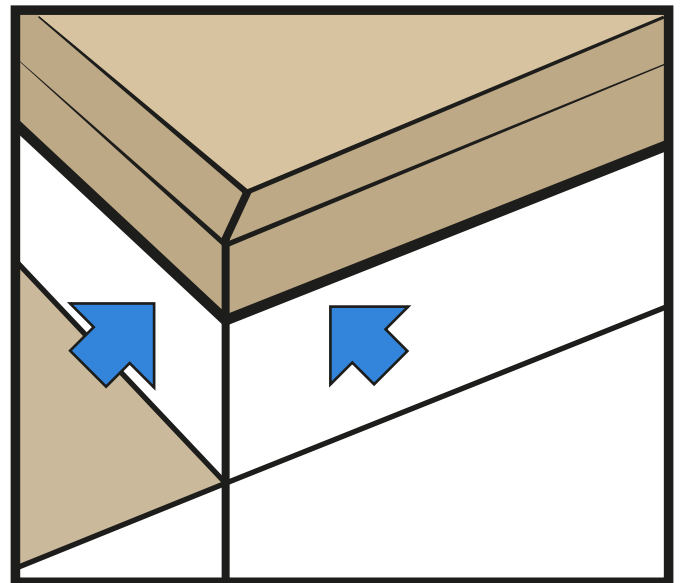
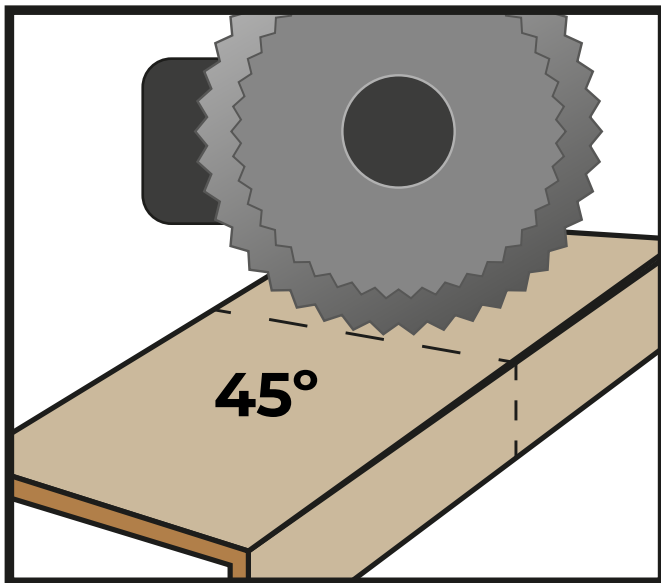
Remove painter's tape and your **Custom-Made Steps'** installation is done and ready!



## Part 2. If installing Returns

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- 1) Set your miter angle to 45° degrees.
- 2) Hold your **Custom-Made Step** extremely tight to avoid it pulling in the direction of the blade and ruining your cut.
- 3) Cut your **Custom-Made Step**.
- 4) Change the miter angle to 45 degrees in the other direction to cut the other **Custom-Made Step** that will be used as your Return.
- 5) Check your **Custom-Made Step** and Return to see if the line up correctly, leaving NO gap on the top or front of your Step.your Return.
- 6) Clean your pieces and Stairs from debris and dust.



- 7) Test the pieces to make sure they fit correctly in your Stair and there are no gaps between them.
- 8) Like you would with a regular **Custom-Made Step**, apply adhesive and put it in place, press down firmly and clean up any excess adhesive.
- 9) Apply adhesive or liquid nails to your Return, make sure you fill any gaps if your Staircase doesn't have Noses.
- 10) Place your Return in the Stair and line it up with the previously installed **Custom-Made Step**.
- 11) Press down both ends firmly together to make the perfect edge.
- 12) Put painter's tape across the corner edge to keep pieces from separating while the adhesive dries.

